



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-758-015
Job Sheet 169830



Part No: D412-758-015

Job Qty: 1 ea

Part Name: GPS Receiver Gimbal Mount



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/28/17

Job Tracking No:

Due Date: 1/16/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Mustang Helicopters Inc (CMUST01)

RR#1, Site# 1, Comp 4 Blackfalds, AB, T0M 0J0 Canada ph:(403) 885-5220 fx:(403) 885-5240.

Note: DWG REV D SHEET 24 IPP rev:A 10.06.21 new issue DD verified by:EC IPP REV:B 12.10.24 ECN 12-669
DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/16/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs		1/16/18	0.00	0.00	Packaging1-4		
115	QC	1 pcs		1/16/18	0.00	0.00	QC4		
118	DC	1 pcs		1/16/18	0.00	0.00	DC		
120	Packaging	1 pcs		1/16/18	0.00	0.00	Packaging3-2		
130	QC21-FG	1 Ea		1/16/18	0.00	0.00	QC21		

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	S031796- AN525-10R10	4	272	0	0
	S031787- AN525-10R9	3	141	0	0
	S031778- D2464 2X6x6 Pkcs	1	655	0	0
	S031818- D3525-1	1	0	0	0
	S031768- D3531-041	1	2	0	0
	S031765- D3645-1	4	51	0	0
	S031757- MS21042L06	4	228	0	0
	S031755- MS21042L3	3	3,726	0	0
	S031750- MS24693-S29	4	84	0	0
	S031743- NAS1149D0363J	7	4,490	0	0
	S031740- NAS1149DN632J	4	533	0	0
	S031722- RAM-B-201U-A	2	7	0	0
	S031717- RAM-B-202U	2	7	0	0
	S031713- RAM-B-217U	1	3	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S031820

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GPS Receiver Gimbal Mount

PART NO: D412-758-015

Revision:

Operation: Start up Operation

Change No: CHG002

Mfg Date: 01/12/18

Job No: 169830

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Part Number: D412-758-015

Description: GPSMAP TOP MOUNTED GPS RECEIVER GIMBAL MOUNT

[illegible]

5.0 PARTS LIST

QTY -011	QTY -013	QTY -015	Part Number	Description
X			D412-758-011	Bottom Mounted GPS Receiver Gimbal Mount
	X		D412-758-013	Top Mounted GPS Receiver Gimbal Mount
		X	D412-758-015	GPSMAP Top Mounted GPS Receiver Gimbal Mount
1			D3514-041	Bottom Mounted Gimbal Assembly
	1		D3514-043	Top Mounted Gimbal Assembly
		1	D3531-041	Bracket Assy.
	2	2	D2464-0066	Neoprene Seal
1	1	1	D3525-1	Placard
1			D3527-1	Support Arm
1			D3530-1	Base Plate
1			D3530-3	Mounting Plate
1	1		D3534-1	Doubler
	4	4	D3645-1	Washer
		3	AN525-10R9	Screw
	4	4	AN525-10R10	Screw
3			AN526-632R7	Screw (or MS35206-229)
3		4	NAS1149DN632J	Washer (Alternate p/n AN960JD6)
2	4	7	NAS1149D0363J	Washer (Alternate p/n AN960JD10)
3		4	MS21042L06	Nut
1		3	MS21042L3	Nut
4	4		MS24693-S27	Screw
1			MS27039-1-09	Screw
		4	MS24693-S29	Screw
		2	RAM-B-201U-A	Socket Arm, 1.75"
		2	RAM-B-202U	Round Plate Mount, Single 1" Ball
		1	RAM-B-217U	Round Plate Mount, Dual 1" Ball